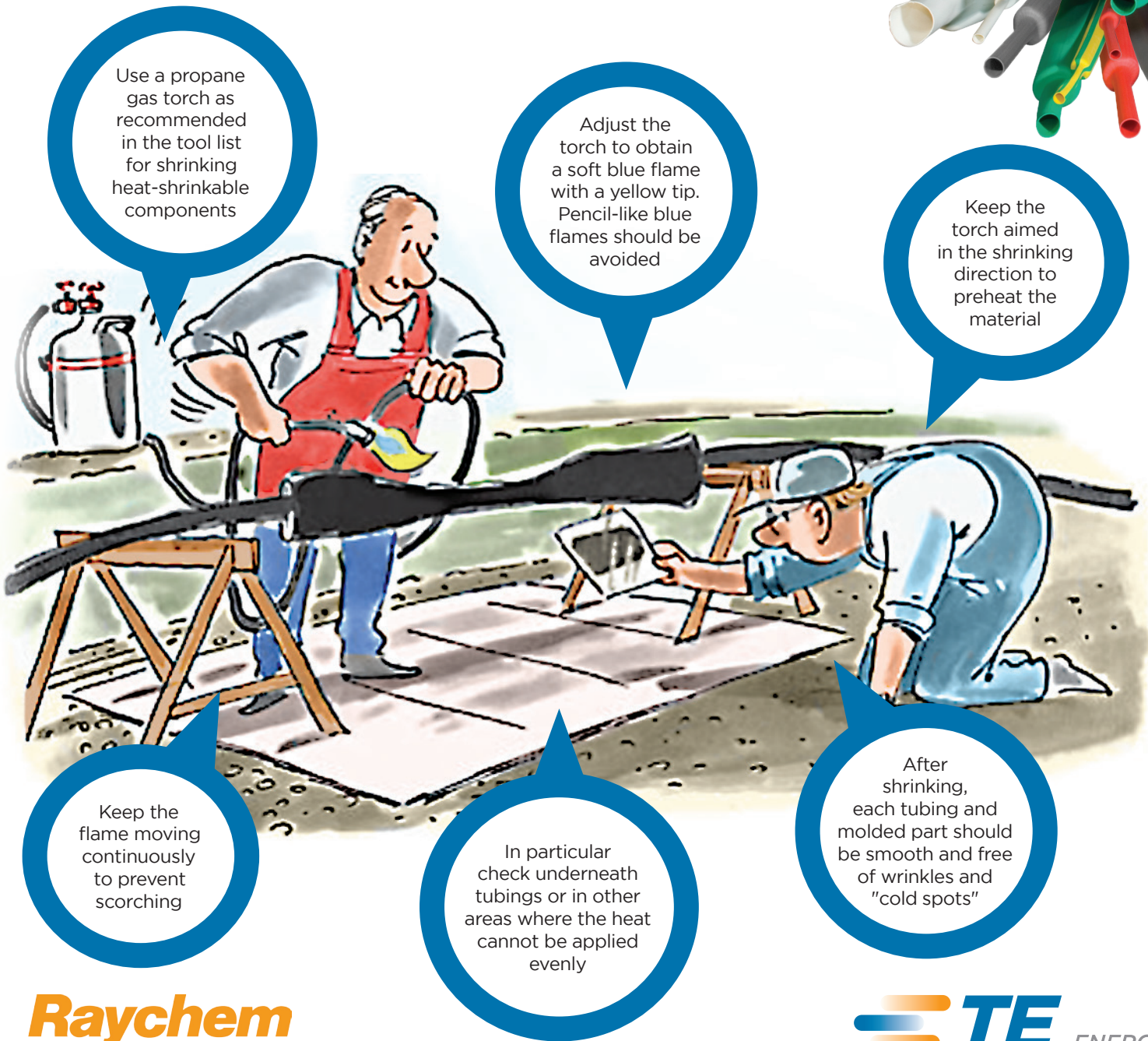


TRICKS OF THE TRADE

- THE KEY TO HEATSHRINK

TE, manufacturers of the Raychem range of products offer a wide range of high-quality heatshrink tubing and moulded accessories to cover all applications and requirements. Use these tricks of the trade to get the best out of your product.



Use a propane gas torch as recommended in the tool list for shrinking heat-shrinkable components

Adjust the torch to obtain a soft blue flame with a yellow tip. Pencil-like blue flames should be avoided

Keep the torch aimed in the shrinking direction to preheat the material

Keep the flame moving continuously to prevent scorching

In particular check underneath tubings or in other areas where the heat cannot be applied evenly

After shrinking, each tubing and molded part should be smooth and free of wrinkles and "cold spots"

Raychem
from TE Connectivity

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